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DSI 9812-011
Job Sheet 199999



Part No: DSI 9812-011

Job Qty: 1 pcs

Part Name: Blade Shim Addition



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/6/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DSI 9812-011 REV.B IPP REV:A NEW ISSUE JFS VERIFIED BY:DD IPP REV:B AS PER DWI REV.B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	9/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S214624



Part: DSI 9812-011

Job No: 199999

Serial No/Batch: S214624

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 QC 4	1 pcs	9/6/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/6/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
135 DC - 1 - B4B	1 pcs	9/6/19	0.00 0.00		DC - 1 - B4B	DAS 21 SEP 18 2019
					DC - 2 - B4B	DAS 21 SEP 18 2019
140 QC 21 - FG	1 pcs	9/6/19	0.00 0.00		QC 21 - FG - 21	DAS 21 SEP 18 2019
					QC 21 - FG - 70	DAS 21 SEP 18 2019

Part Op 100 - Pick Kit
 Descriptions: 110 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP DSI 9812-011 Location:
 135 - Photocopy blue file and create labels as per PPP DSI 9812-011 chg 002
 140 - QC21- Final Inspection - Work Order Release

011784

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN8C23A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5214612 ✓
D5702-1	Shim	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	5169002 ✓
MS21083C8	Nut	4 Ea (4 ea) ✓	100-Packaging 1 - Pick Kit	5192752 ✓
NAS1149D0863J	Washer	4 Ea (4 ea) ✓	100-Packaging 1 - Pick Kit	5166718 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN8C23A	4	0	0
	D5702-1	2	41	0
	MS21083C8	4	58	0
	NAS1149D0863J	4	355	0
Part Specifications				
Specifications could not be found.				

Plex 9/5/19 1:31 PM dart.lacelle.linda

3.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9812-011	SHIM KIT
2	D5702-1	SHIM
4	AN8C23A	BOLT
4	MS21083C8	NUT
4	NAS1149D0863J	WASHER

B

4.0 WEIGHT AND BALANCE:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI 9812-011 SHIM KIT	0.46 lb 0.21 kg	+/- 0.0 in +/- 0.0 m	+/- 0 in-lb +/- 0.0 m-kg	169.9 in 4.32 m	78 in-lb 0.9 m-kg

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9812	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BLADE SHIM ADDITION	NTS
DATE	19.02.22	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	